

### KEEP THIS GUIDE FOR FUTURE REFERENCE

This information is designed to help suitably qualified personnel install and operate Mechan Safety Switch equipment. Before using this product, read this guide thoroughly along with any relevant European and/or National standards e.g. Machinery Directive 89/392/EEC and it's amendments, Provision and Use of Work Equipment Regulations.

Further information can be obtained from  
**Mechan Controls**

### Description

The MS IFS 101 53 switches are magnetically operated non-contact safety switch for use in machine guarding applications.

The non-contact operation makes the MS IFS 101-53 easy to install and tolerant to misalignment, providing a simple reliable solution to machine guard interlocking.

The MS IFS switch and actuator are fully sealed to IP67 and can be used in wet or dusty environments  
With correct installation, the MS IFS safety switches comply with the guidelines given in EN1088.

### Operation

When installed on a machine guard, and the switch and actuator are within the specified operating range (See table on page 3 for switching distances), the **Safety Contact** will be closed.

When the actuator moves out of the operating range, the **Safety Contact** will open.

The MS IFS switch and actuator are designed to approach each other from most angles. When the switch is closed the targets on the printed face of the switch must be aligned.



**MS IFS 101-53**



### Approvals

CE	Complies with the relevant sections of the CE marking directive.
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### EUROPEAN DIRECTIVES

Machinery Directive 98/37/EC
Low Voltage Directive 73/23/EC
Electromagnetic Compatibility Directive 89/336/EC

### EUROPEAN STANDARDS

EN292	Safety of Machinery Basic concepts, general principles for design.
EN 60204	Safety of Machinery Electrical equipment of machines.
EN 954-1	Safety of Machinery Safety related parts of controls systems
EN 1088	Interlocking devices associated with guards.
EN 60947-5-3	Safety of Machinery Specification for low voltage switchgear and control gear.

### Certificate of Conformity

A Certificate of Conformity may be obtained from Mechan Controls PLC, Tel +44(0)1695 722264  
or from the Mechan Web Site at [www.mechancontrols.co.uk](http://www.mechancontrols.co.uk)

## Mounting

The MS IFS safety switches can approach each other from most angles. When the guard is closed the targets on the printed face of the switch and actuator must be aligned.

Mount the switch on to the machine frame and the Actuator on to the opening edge of the door. Always try to mount the switch on non-ferrous material. (*Ferrous materials may reduce the switching distance.*)

Use the tamper proof screws provided to make more secure.

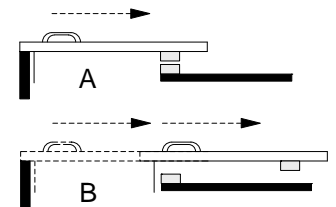
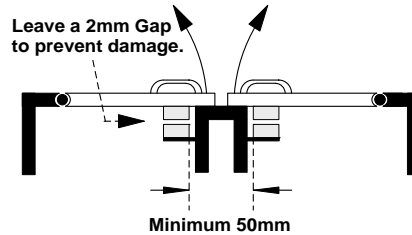
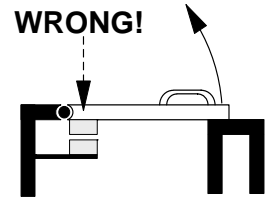
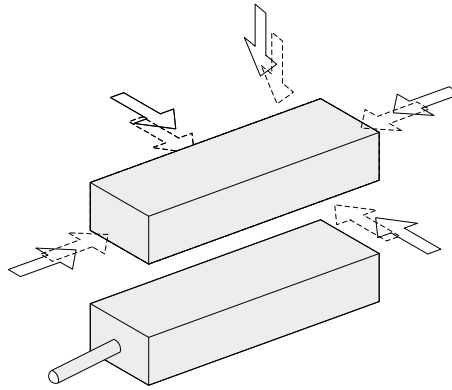
Do not use the safety switch as a door stop.

Leave a minimum of 50 mm between any adjacent switches.

EN 1088

Provides some mounting suggestions, see example opposite.

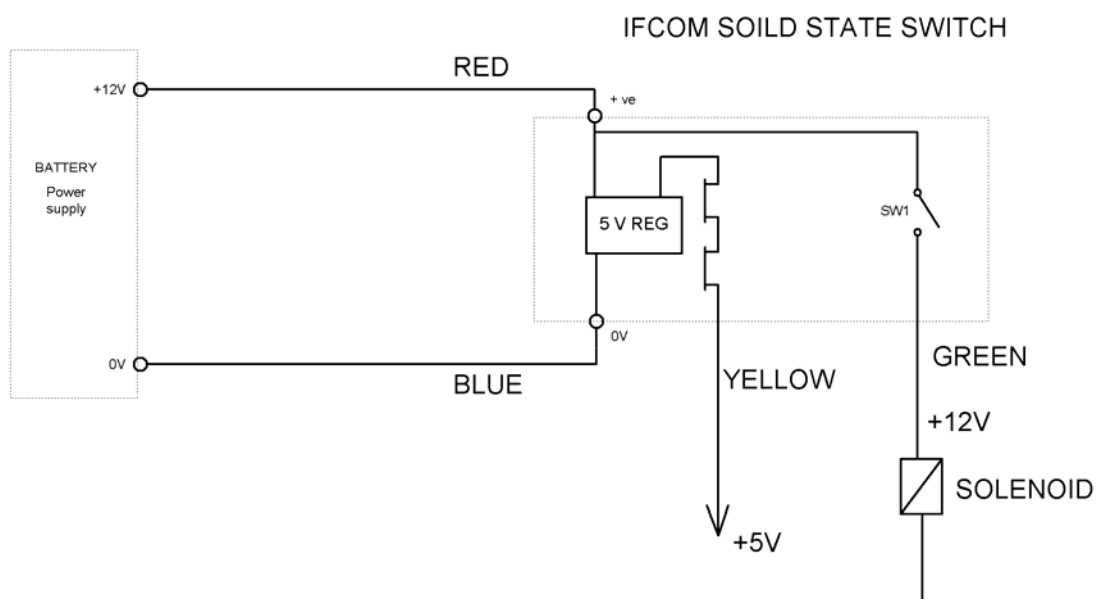
When fixing the safety switch to a sliding door (A), ensure that when the door is opened (B) it is not easily accessible, helping prevent the system being overridden.



## Contacts & Connections

### PRE-WIRED

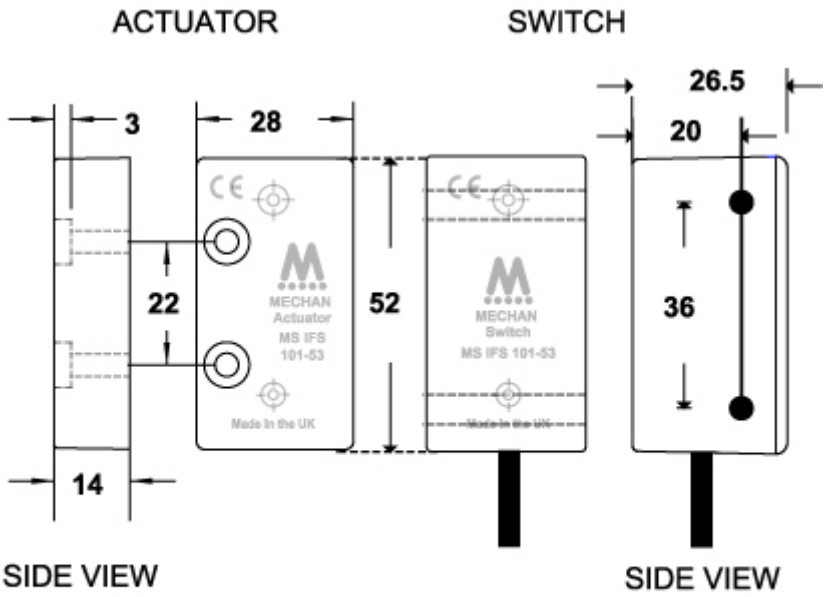
#### MS IFS 101 53



Dimensions

MS IFS 101 53  
BLUE ABS HOUSING

Dimensions in mm



Fixing hole diameter 4mm

Technical Specifications

MS-IFS-101-53	1 X N/O 1 X N/O	Safety Indication	DC Switching
Safety Contact Rating	Yellow		12VDC / 2 Amp Inductive/Resistive
Indication Contact Rating	Green		5VDC / 300 mA Inductive/Resistive
Safety / Indicator Contact Operating Distance			8mm ON / 25mm OFF
Safety Contact Close/Drop/ Bounce			3ms / 2.1ms / 0.7ms
IP Rating			IP67
Vibration / Shock			50—100Hz / 10g
Operating Temperature			-10 to +55C
Mounting & Fixture			Target to Target
Connection			Pre-wired
Construction			Blue ABS Resin Filled
LONGER CABLES AVAILABLE			

## Part Numbers

PART NUMBER	DESCRIPTION	STOCK CODE
PRE-WIRED		
MS-IFS-101-53	1 x N/O Safety & 1 N/O Indication Switch & Actuator, 0.6 metre Pre-wired	355.011



## Specification Changes

In the interest of product development, specifications are subject to change without notice.

It is the responsibility of the user to ensure compliance with any acts or by-laws that may be in force.

All information regarding Mechan Equipment is believed to be accurate at the time of printing. Responsibility cannot be accepted for errors or omissions.

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